

Isolating spark gaps 480 and 481



Operation and fields of application

Isolating spark gaps provide galvanic isolation of electrically conducting parts of an installation that must not be connected to each other.

Isolating spark gap 480, for instance, is used to bridge insulating flanges and insulating fittings on pipes. Isolating spark gap 481 may be used, for example, to connect a lightning protection system with the earthing system of heavy-current installations above 1 kV, with the auxiliary earthing points of residual current devices or with the measurement earthing points of laboratories.

Further fields of application are the bridging of proximity points or making connections to pipework and tank installations which have cathodic corrosion protection.

Both isolating spark gaps consist of two electrodes positioned at a defined distance in an insulated housing. In the event of lightning, the spark gap arcs through, and the two electrodes are temporarily electrically connected to each other.

In version 480, electrodes of tungsten-copper ensure an extremely high resistance to erosion, as well as low



wear. This spark gap has (Ex) approval for use in explosion hazard areas.



Block diagram of 480/481

Mounting

Isolating spark gaps 480 and 481 are installed with connecting lugs or connectors between the parts of the installation to be bridged. When installing the spark gaps, keep cable lengths short, since long cables increase the risk of unnecessary stress on the insulation due to inductive voltages.

Technical data

Isolating spark gaps	Parex isolating spark gap 480	Isolating spark gap 481
Explosion protection	(Ex)s G 4 to VDE 0171	-
Test certificate	PTB No. III B/E-29 859	-
AC clamping voltage U _p (50 Hz)	1 kV (higher voltages are possible)	2.5 kV
100% lightning impulse U _{p 100} (1.2/50) clamping voltage	2 kV	5 kV
Nominal discharge current In (8/20)	100 kA	100 kA
Impulse current test (10/350) with the lightning current parameters set out in IEC 61312-1 (02.95)		
Impulse current I _{imp} Charge Q	100 kA 50 As	50 kA 25 As
Spec. energy W/R	2.5 MJ/Ω	0.63 MJ/Ω
Electrodes	Tungsten-copper	Stainless-steel
Housing	Epoxy moulding compound	Epoxy moulding compound
Connecting bolt	-	Ø 10 mm; Stainless-steel
Connecting lug	Brass, nickel-plated, with screw, nut and spring washer	-
Connecting lead	25 mm ² Cu, NSLFF highly-flexible, with cable lug, screw, nut and spring washer	-
Screws and nuts	M10 Steel, hot-dip galvanised	-
Connecting lead length L L L	180 mm 250 mm 350 mm	-

Subject to technical alterations

Ordering data

